# Reccomended Spare/Replacement Parts for Your Machine

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|---|---|
| **Customer Name** | Heyco Products Corp. |
| **Job Number** | FC-25-23079 |
| **Part Name** | 1/8" Ball Bearing |

Feeding Concepts Inc.
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***Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system***

| FCI Part Number | Description | Quantity on Machine Shipped | Notes |
|---|---|---|---|
| **Drive Unit Parts** | | | |
| E-0380 | E Series Vibratory Coil for Drive Unit | 2 | |
| SP-12-38 | 3/8" Steel Springs for 12" Drive Unit | 2 | |
| SP-12-14 | 1/4" Steel Springs for 12" Drive Unit | 2 | |
| #24 | Rubber Isolation Feet for Drive Unit | 4 | |
| **Escapement Parts** | | | |
| FC-25-23079-GTVA | Gravity Track to Venturi Adapter Block | 1 | |
| FC-25-23079-VTA | Venturi to Flexible Tubing Adapter | 1 | |
| FC-25-23079-EA | Shuttle Escapement Assembly, Nickel Plated | 1 | |
| NDF13-VSES-M01 | Venturi | 1 | |
| **Controls and Sensors** | | | |
| 121-000-2000 | Rodix FC-200 Feeder Cube for Bowl and Hopper | 2 | |
| FU-77TZ | Keyence Thru-Beam Sensor | 1 | |

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|---|---|---|
| FS-N41C | Keyence Main Unit Amplifier | 1 |
| OP73864 | Keyence Cordset for Amplifier | 1 |
| **Pneumatics** | | |
| AW30-N02E-Z-B | SMC Air Filter / Regulator | 1 |
| PCM10-125-02B | 2 Port Air Outlet Manifold | 1 |
| SY5120-5WOZ-N7T | SMC Solenoid Valve | 1 |
| **Other** | | |
| M100-34-6 | Machine Leveling Feet | 4 |